

## Technical Data Sheet

# Accutech HP0334G10CL

Polypropylene Homopolymer

LyondellBasell Industries

Engineering Plastics

General			
Filler / Reinforcement	• Glass Fiber, 10% Filler by Weight		
Forms	• Pellets		
Physical	Nominal Value (English)	Nominal Value (SI)	Test Method
Density / Specific Gravity	0.960	0.958 g/cm <sup>3</sup>	ASTM D792
Melt Mass-Flow Rate (MFR) (230°C/2.16 Kg)	5.0 g/10 min	5.0 g/10 min	ASTM D1238
Mechanical	Nominal Value (English)	Nominal Value (SI)	Test Method
Tensile Modulus	319000 psi	2200 MPa	ASTM D638
Tensile Strength			ASTM D638
Yield	5510 psi	38.0 MPa	
Break	4350 psi	30.0 MPa	
Tensile Elongation			ASTM D638
Yield	4.0 %	4.0 %	
Break	10 %	10 %	
Flexural Modulus	348000 psi	2400 MPa	ASTM D790
Flexural Strength	7540 psi	52.0 MPa	ASTM D790
Impact	Nominal Value (English)	Nominal Value (SI)	Test Method
Notched Izod Impact	0.64 ft·lb/in	34 J/m	ASTM D256
Hardness	Nominal Value (English)	Nominal Value (SI)	Test Method
Rockwell Hardness (R-scale)	95	95	ASTM D785
Thermal	Nominal Value (English)	Nominal Value (SI)	Test Method
Deflection Temperature Under Load			ASTM D648
66 Psi (0.45 Mpa), Unannealed	284 °F	140 °C	
264 Psi (1.8 Mpa), Unannealed	230 °F	110 °C	

### Additional Information

Ash Content, ASTM D2584: 10%

### Notes

These are typical property values not to be construed as specification limits.